

Increasing quality through rapid chilling

Mode Slurry Ice Systems

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Increasing quality through rapid chilling of fish

Personal experience:

- 8 years of work with rapid chilling
- Sale and implementation of over 200 systems worldwide
- Research work together with Matís Iceland, Seafood Scotland and Seafish UK

High Quality Fish

- What is high quality fish?
- How do we improve quality?
- Why improve quality?

Results of enhanced Quality

- ▶ Fresh fish (looks, odor, taste, feel)
- ▶ Better processing, more yield
- ▶ Longer shelf life:
 - ▶ Lasts longer in transport,
 - ▶ Opens possibility for new markets
 - ▶ EU
 - ▶ US
 - ▶ Gives buyers more flexibility

Which cod would you buy?

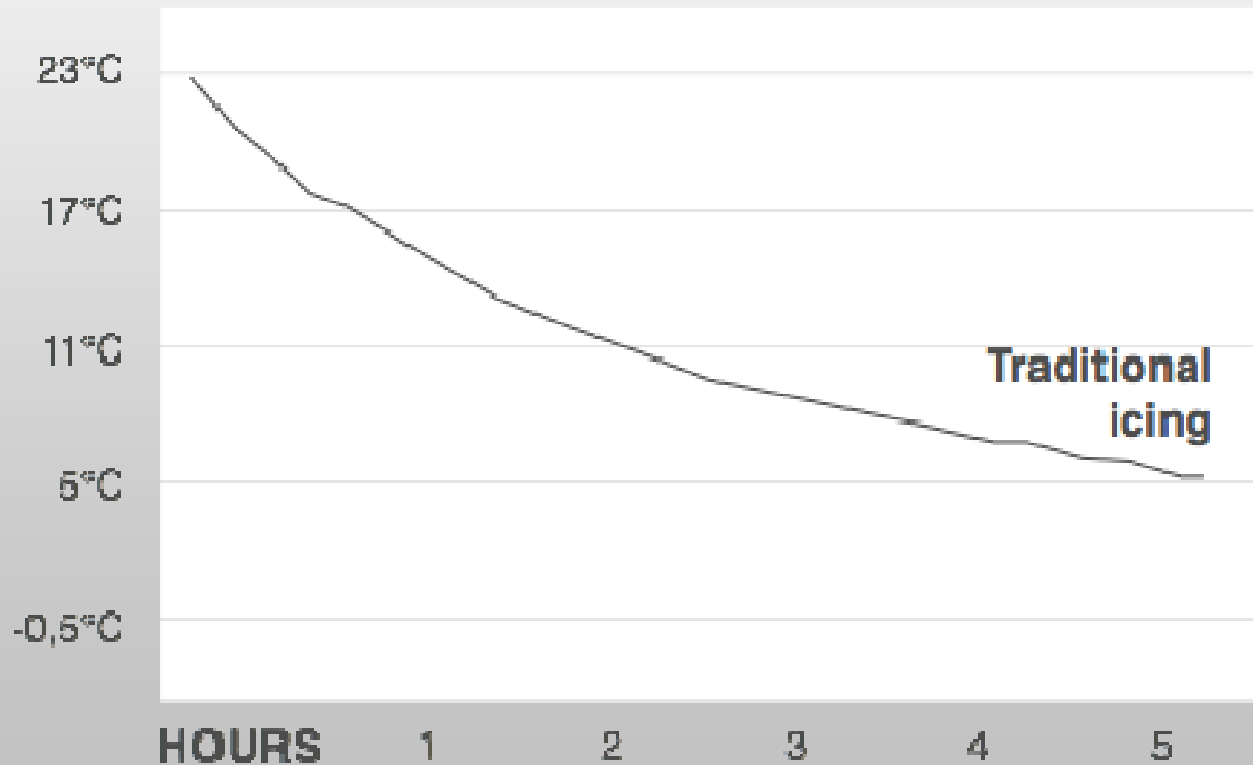


▶ Rapid chilling

▶ Traditional iceing

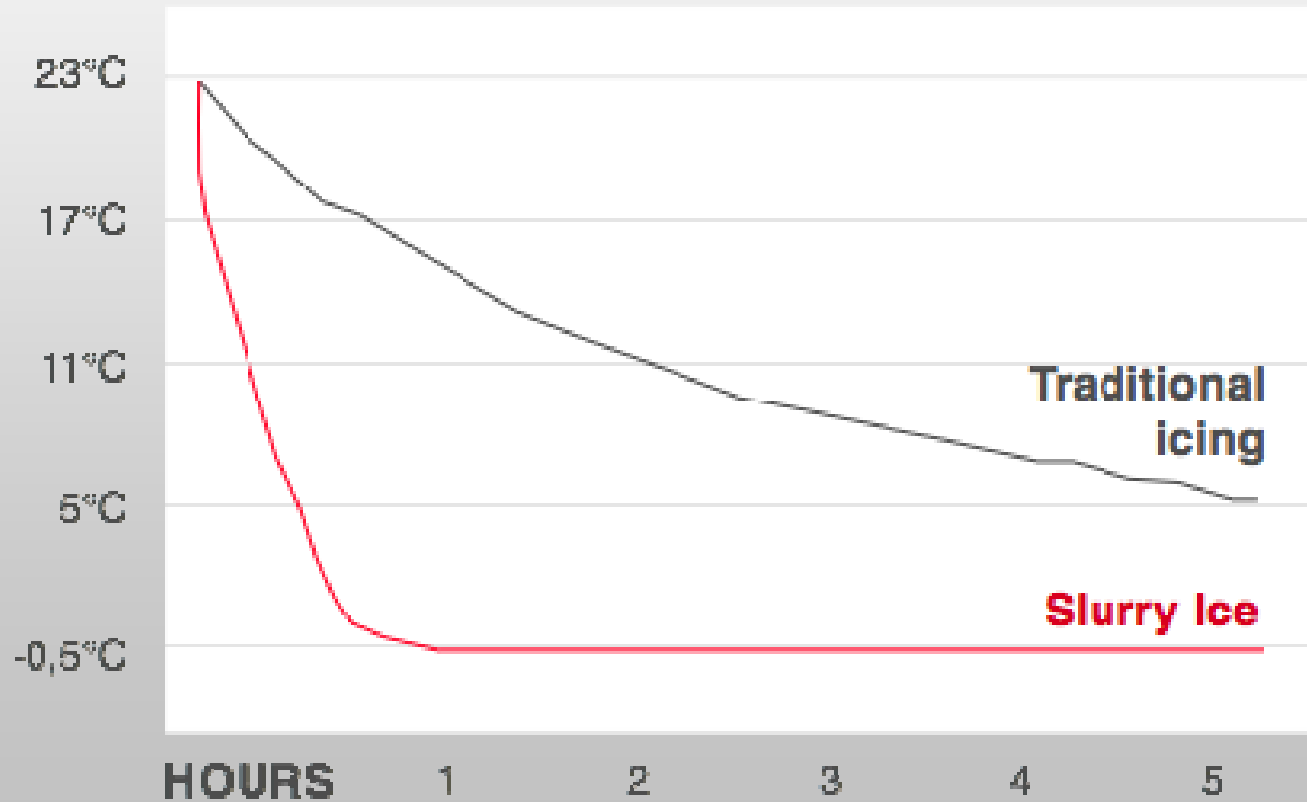
Different methods

- ▶ Traditional iceing with flake ice

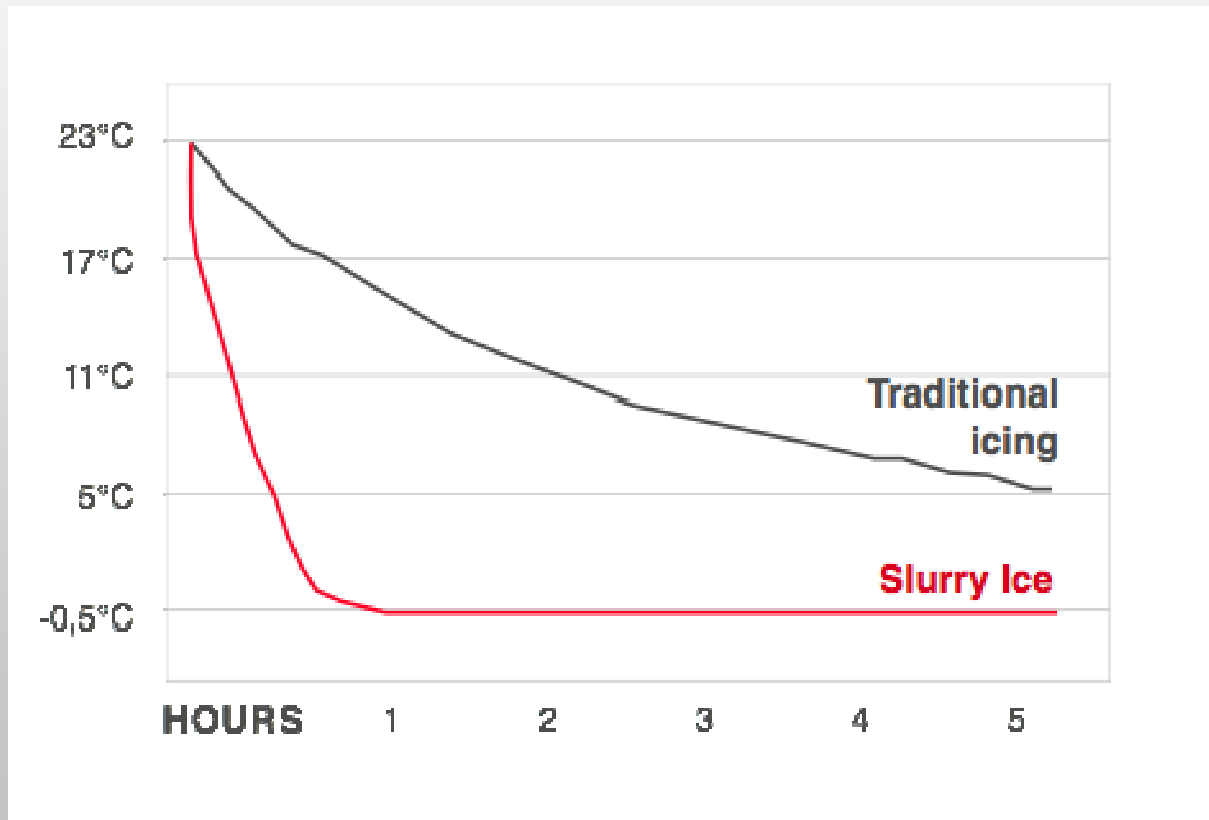


Different methods

Rapid chilling with Slurry Ice



Rules of thumb for quality:



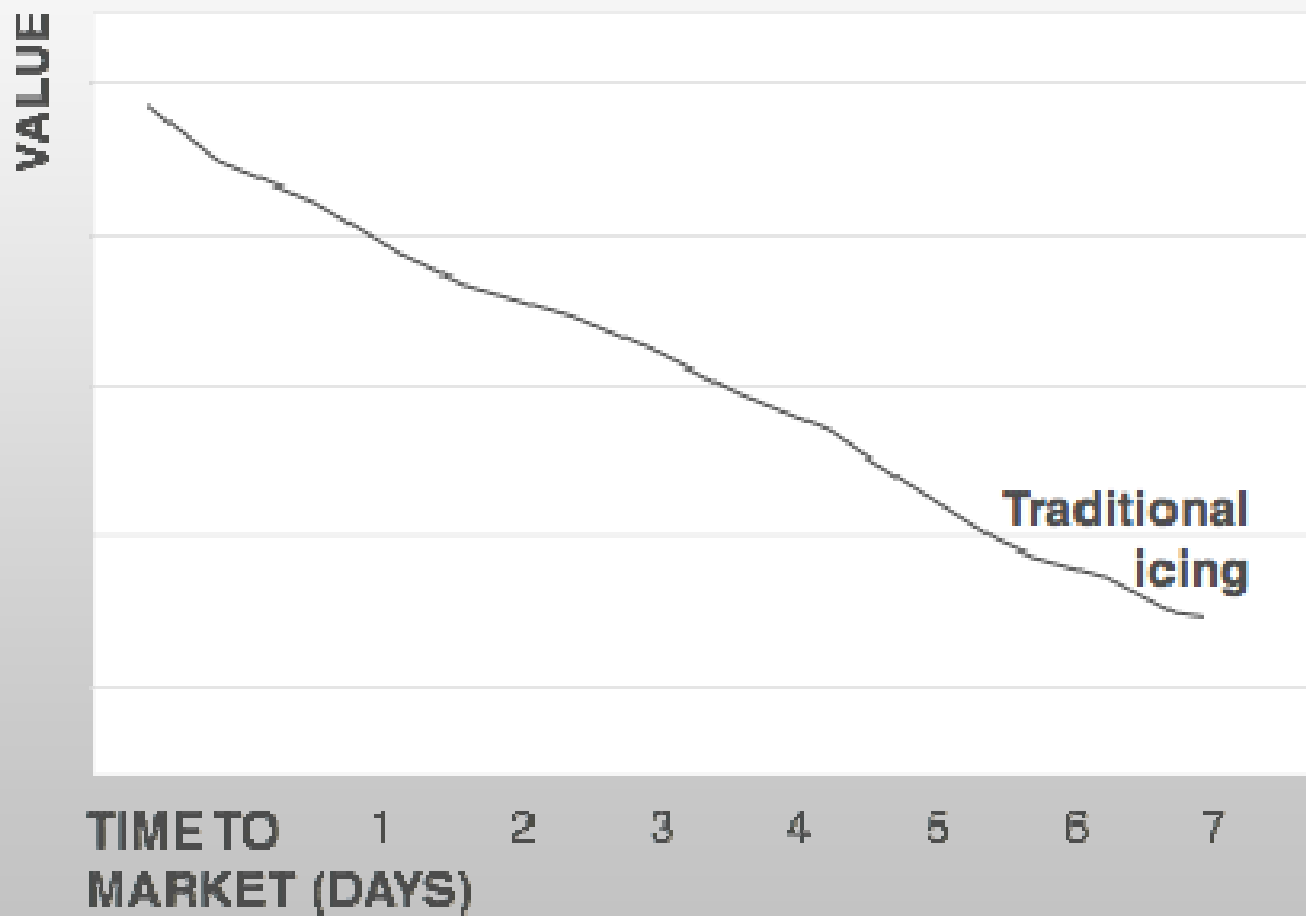
- ▶ Chilling 1 hour faster gives 2 days in added shelf life
- ▶ Effect bigger in warm seawater than cold

Quality starts at sea

- ▶ Handling of the fish from catch to dish!
- ▶ Rapid chilling on board
- ▶ Storage at the right temperature at sea and on shore
- ▶ You cannot regain lost quality!!

Financial gain

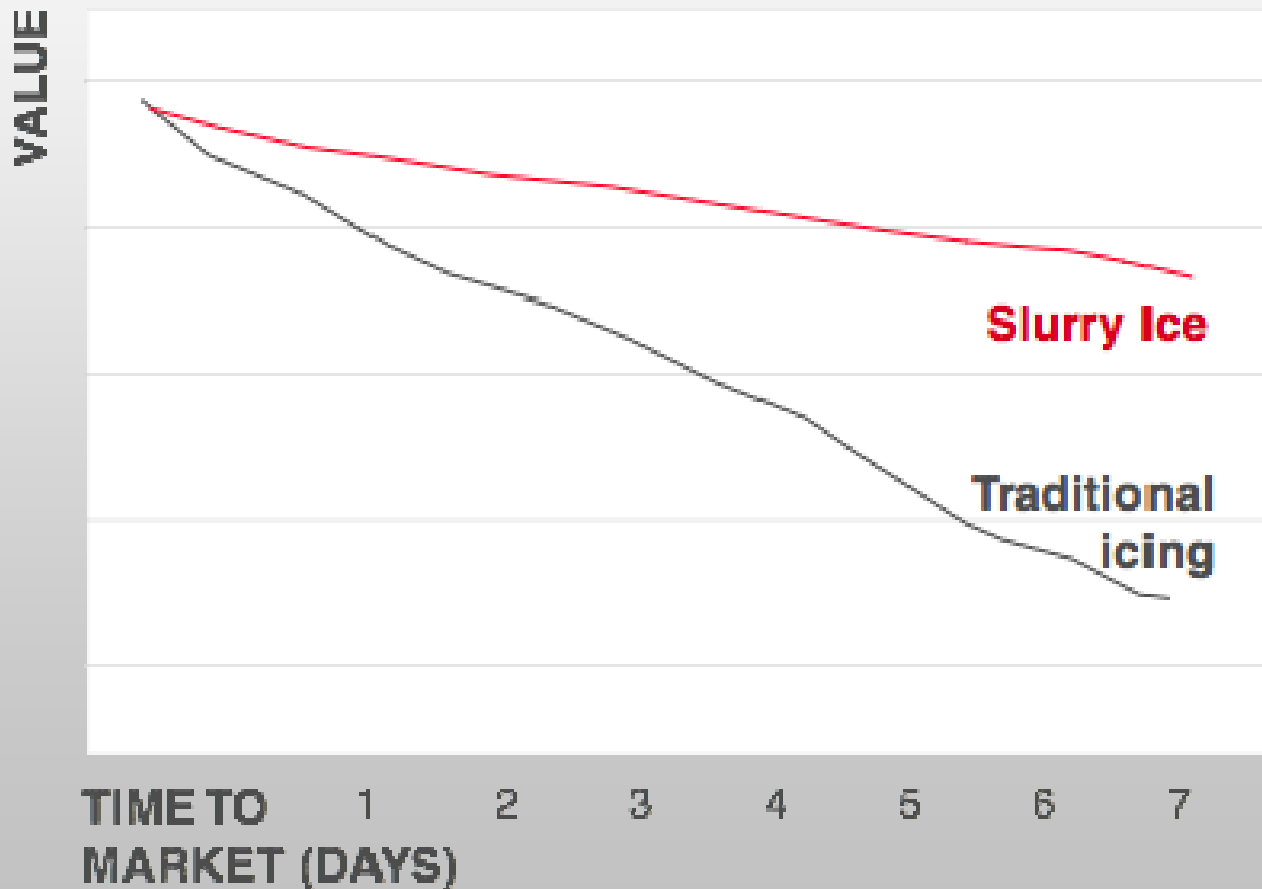
a case study: Challenge UL33, Scotland



▸ Price drop from catch to market

Financial gain

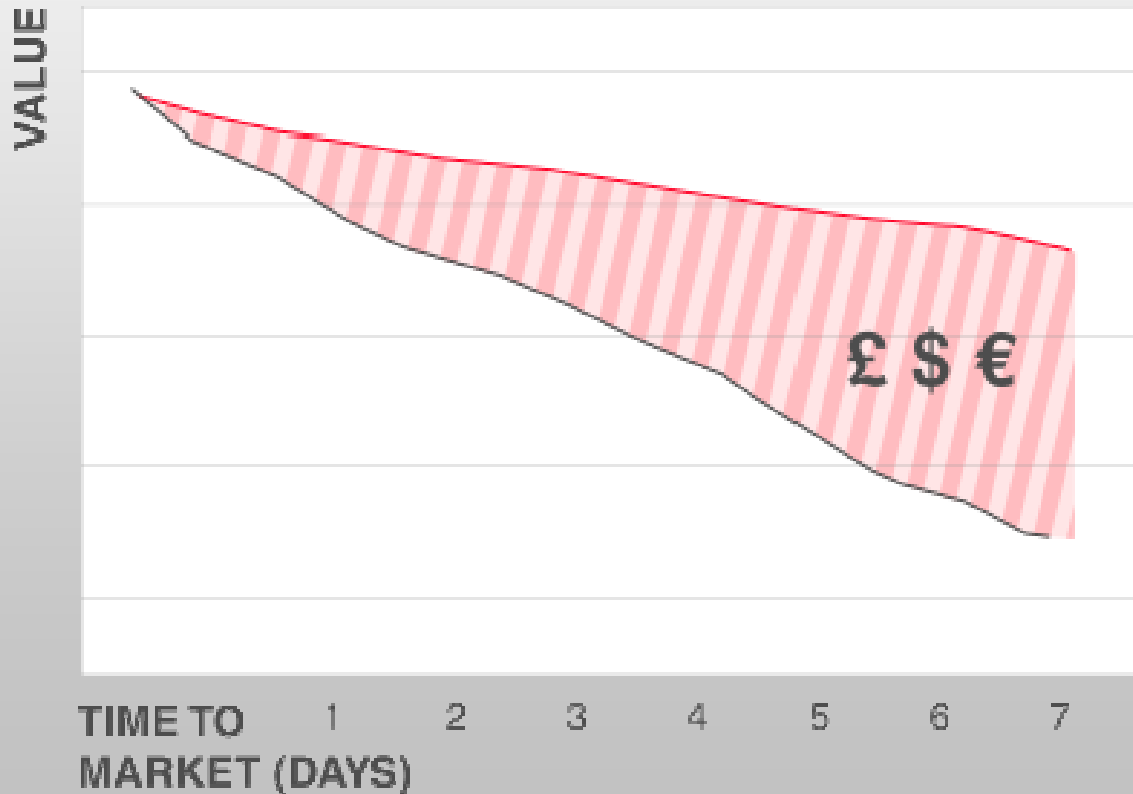
a case study: Challenge UL33, Scotland



- ▶ Less drop in price
- ▶ Longer shelf life

Financial gain

a case study: Challenge UL33, Scotland



- ▶ High value for all the catch, not just the newest!!
- ▶ Adds up quickly

Rapid Chilling

What fish does it work on?

- ▶ Tuna
- ▶ Pelagic
- ▶ Shrimp/shellfish
- ▶ Groundfish
- ▶ (what is being fished in the area)

Where do we Chill?

- ▶ Chilling on arrival on board (on the deck or hopper)
- ▶ Chilling on the workdeck (in tubs or tanks)
- ▶ Iceing in the hold



Who uses slurry-ice?

- ▶ Small boats (1-5 days at sea)
- ▶ Freezer vessels
- ▶ Pelagic vessels
- ▶ Longliners
- ▶ Tuna catching
- ▶ Shellfish (crab, shrimp, lobster)



Small boats in Iceland

- ▶ Stay at sea for 1-5 days
- ▶ Highest quality fish
- ▶ Chill on the workdeck or in tubs/boxes in the hold
- ▶ Small machines suited for their size



Case Studies

- ▶ Pelagic fishing in warm seas
- ▶ Small boats fishing in Iceland
- ▶ Groundfish in Scotland
- ▶ Tuna
- ▶ Prawns in Scotland
- ▶ Processing



Payback

- ▶ Payback varies / situation differs
- ▶ Eliminates the need to buy ice
- ▶ Less time spent in waiting for ice
- ▶ Higher price at the market
- ▶ Less reduction in price due to days at sea
- ▶ More days at sea without landing the catch

Business concept

- ▶ Mode supplies generators and know-how
- ▶ The heart of the slurry-ice machine is the generator
- ▶ Local production of the ice machine
- ▶ Local service
- ▶ Local know how combined with our know-how

Matís ohf.

- **The Icelandic Fisheries Laboratories (IFL), which was an independent food research institute.**
- **MATRA: which was a joint venture of IceTec and the Agricultural Research Institute.**
- **RUST: The research division of the Environment and Food Agency.**
- **Matis also operates Prokaria, a private biotechnology company and Iceprotein, a protein production company.**

About Matis ohf.

- **Matis is a dynamic R&D company which specialises in various services for the food industry in Iceland and abroad**
research, innovation and consultancy
- **Number of employees: 100**
Engineers, food scientists, fishery scientists, chemists, biologists, microbiologists and technicians
- **Education**

PhD	15
MSc	20
PhD students	12
MSc students	16
- **Matis is an important link between the fish and transport industries, universities and other research companies**

- **Processes**
- **Shelf life and chilling**
- Trace and sustainable production
- Aquaculture
- Consumer behavior and food market developments
- **Products development**

Biology and theory

- Rigor Mortis
- Bakteria Growth (TMA)

Bacteria-growth in fish flesh

- ▶ Chart showing bakteriagrowth vs temperature vs time
- ▶ Chart showing reduced growth if temperature is reduced

The influence of Rigor Mortis

- ▶ Rigor mortis delayed by Hours
- ▶ The fish stays longer in Rigor
- ▶ Bakteria growth doesn't start until Rigor is over
- ▶ (Graph