

# Centre for an Energy Efficient and Competitive Industry for the Future

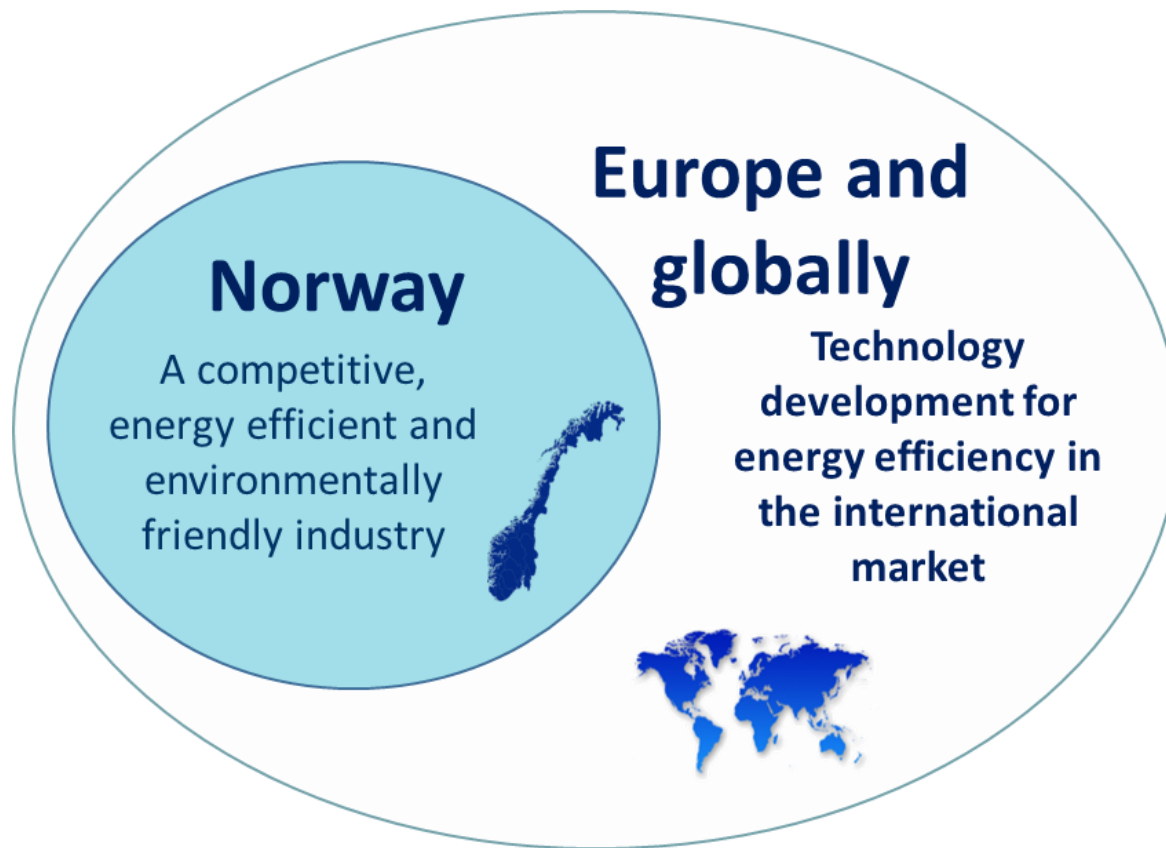


**Knowledge - Friendship - Teamwork**

# Centres for Environmental-friendly Energy Research



Joint effort for creating a competitive, energy efficient and environmental friendly industry for the future



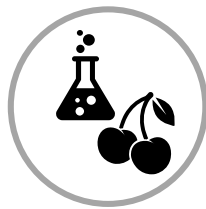




## HighEFF Objective

By increasing energy efficiency, HighEFF will help ensure that Norway has the worlds greenest industries

- **20%-30% reduction in energy consumption**
- **10% reduction in greenhouse gas emissions**
- **Increased value creation in Norway**
- **Energy efficient processes and components**
- **A competitive Norwegian industry**



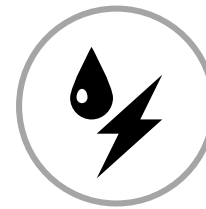
Food and  
chemical



Industry clusters



Metal and  
material



Oil gas and  
energy

## HighEFF – some metrics

Largest effort in supporting research, development and innovation

To structure the research

- 44 partners
  - 27 industry partners
  - 17 academic partners
- 2016-2024
- 22 PhD / Post docs
- ~420 MNOK total budget
- SINTEF is the Center Host



Statoil Petroleum AS  
Hydro Aluminium AS  
Rema 1000 i Norge AS  
Eramet Norway AS  
Norsk Alcoa AS  
Elkem AS  
Mo Industripark AS  
Gassco AS  
Orkla AS

Marine Harvest ASA  
Glencore Nikkelverk ASA  
Alfa Laval Corp AB  
TINE SA

Bulk Infrastructure AS  
Glencore Manganese Norway AS  
GE Power Norway AS  
Vedde AS  
Wacker Chemicals Norway AS  
Finnfjord AS  
Borregaard AS  
Aker BP ASA

Danfoss AS  
EPCON AS  
Officine Mario Dorin  
Parat Halvorsen AS  
Mayekawa MFG Co., Ltd

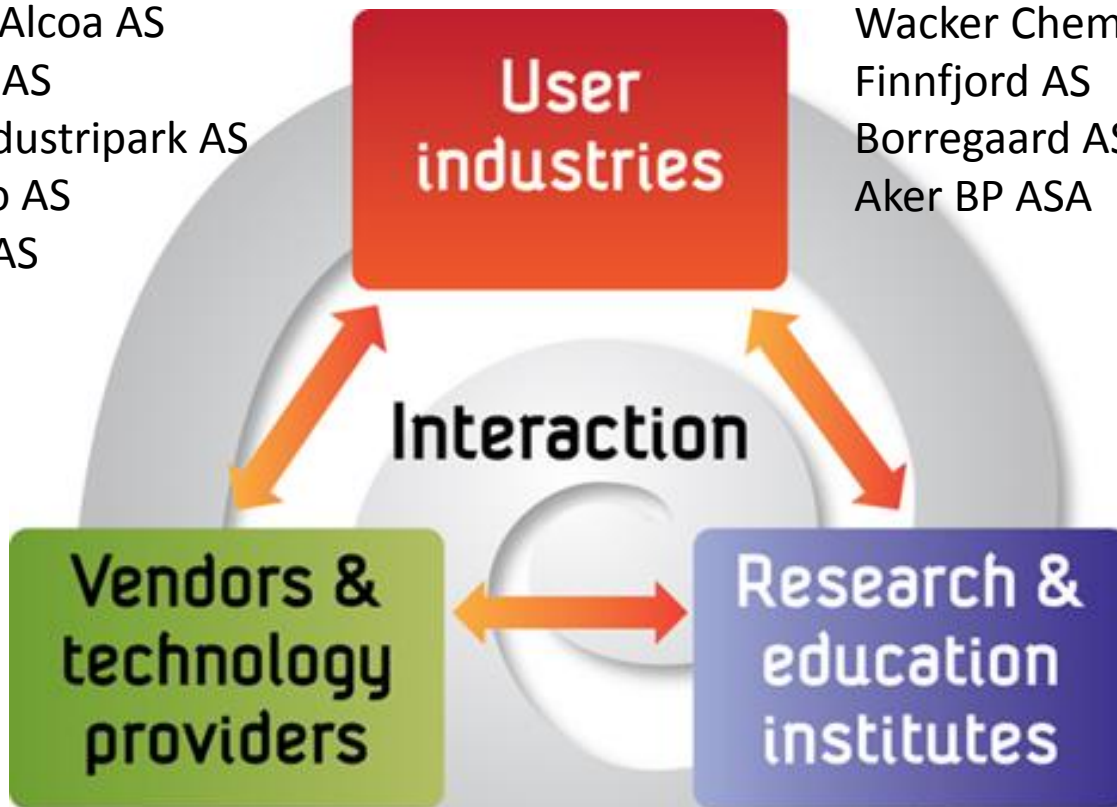
Kuldeteknisk AS  
Hybrid Energy AS  
Cadiao AS  
Cronus Technology AS  
OTECHOS AS

#### Enablers

ENOVA  
Innovasjon Norge

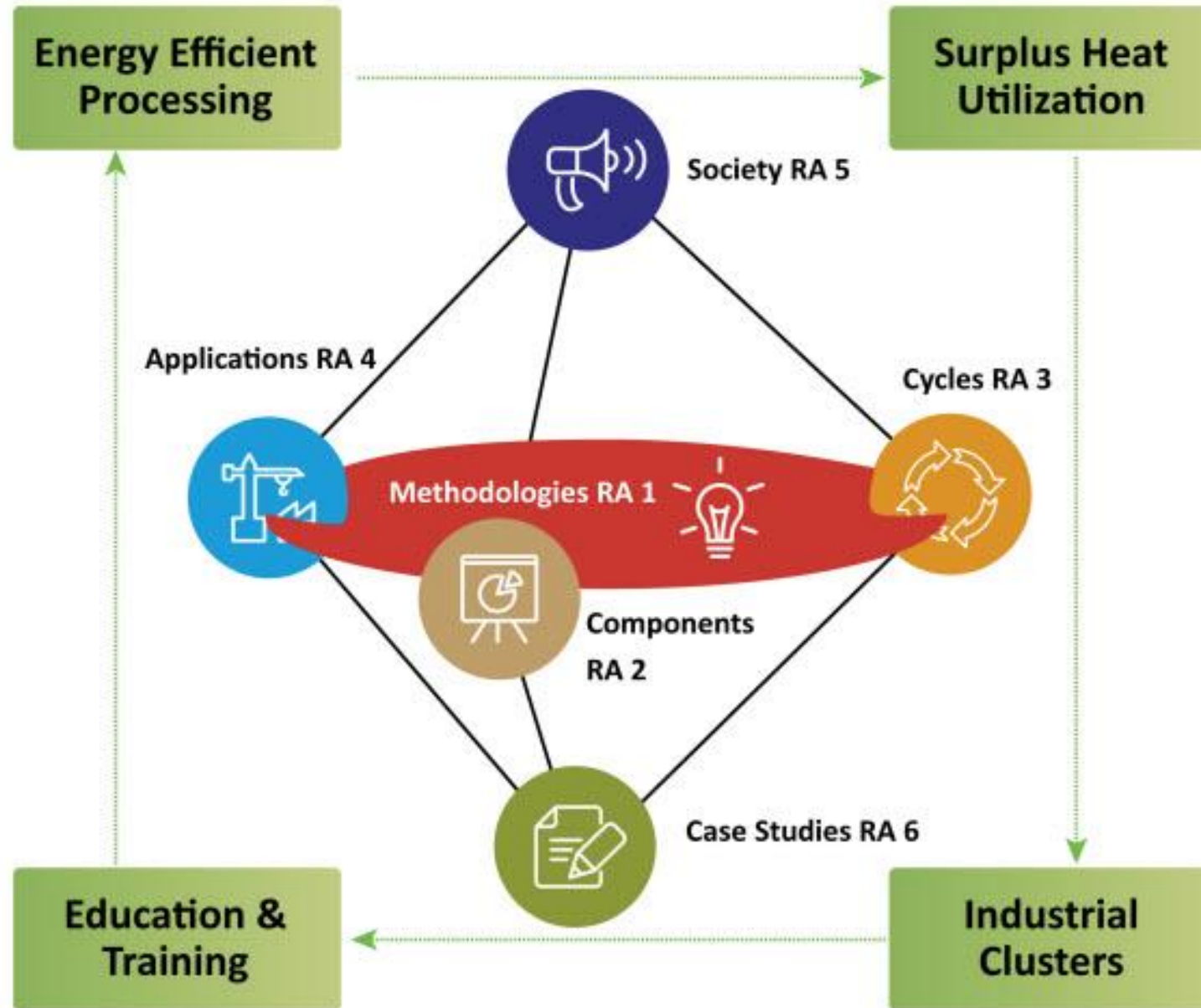
SINTEF Energi  
Norges teknisk-naturvitenskapelige universitet, NTNU  
SINTEF Materials and Chemistry  
Stiftelsen TEL-TEK  
NTNU Samfunnsforskning  
Nord Universitet  
SINTEF Ocean

Kungliga Tekniska Högskolan, KTH  
Carnegie Mellon University  
The University of Manchester  
Shanghai Jiao Tong University  
AIT Austrian Institute of Technology  
Doshisha University



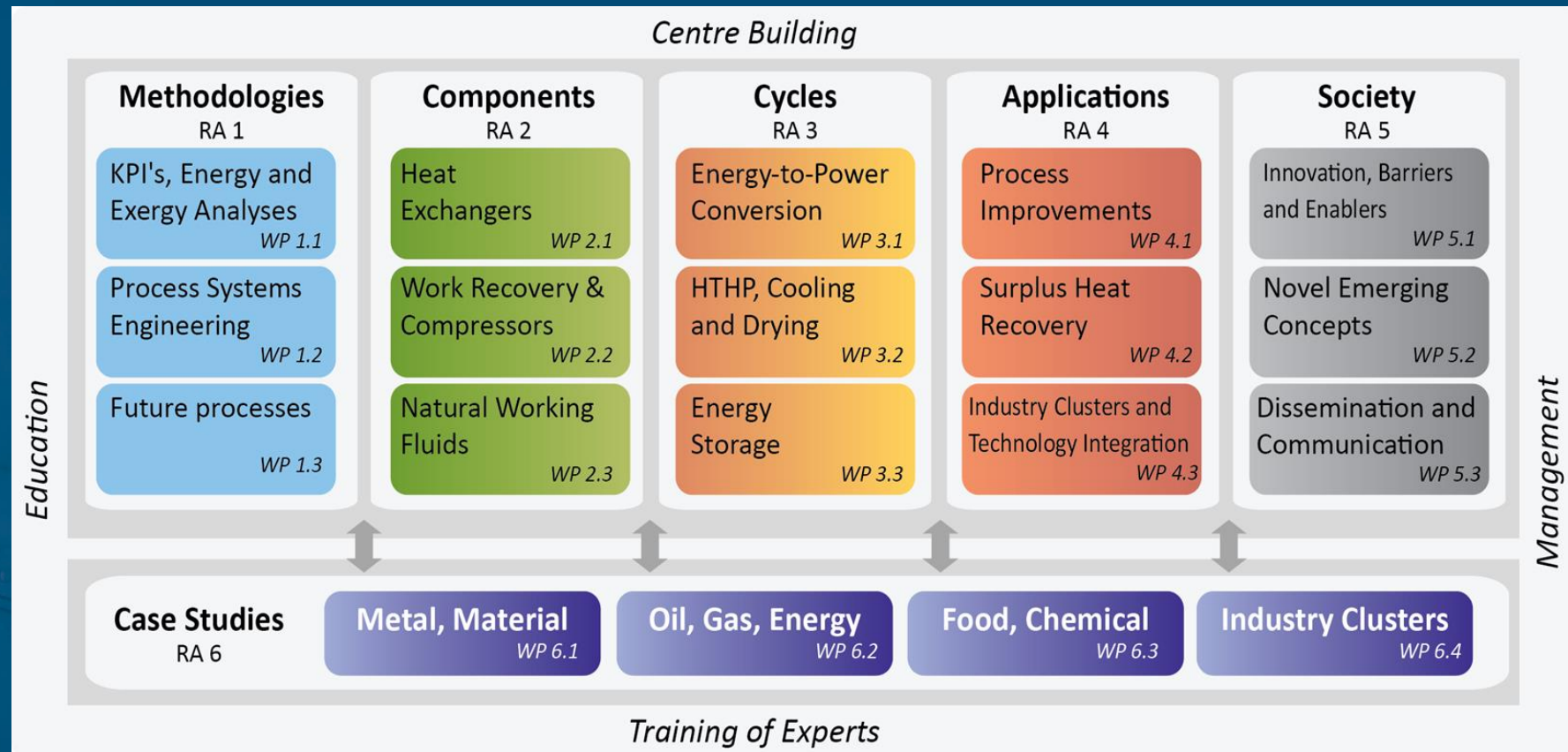


## "The HighEFF approach"

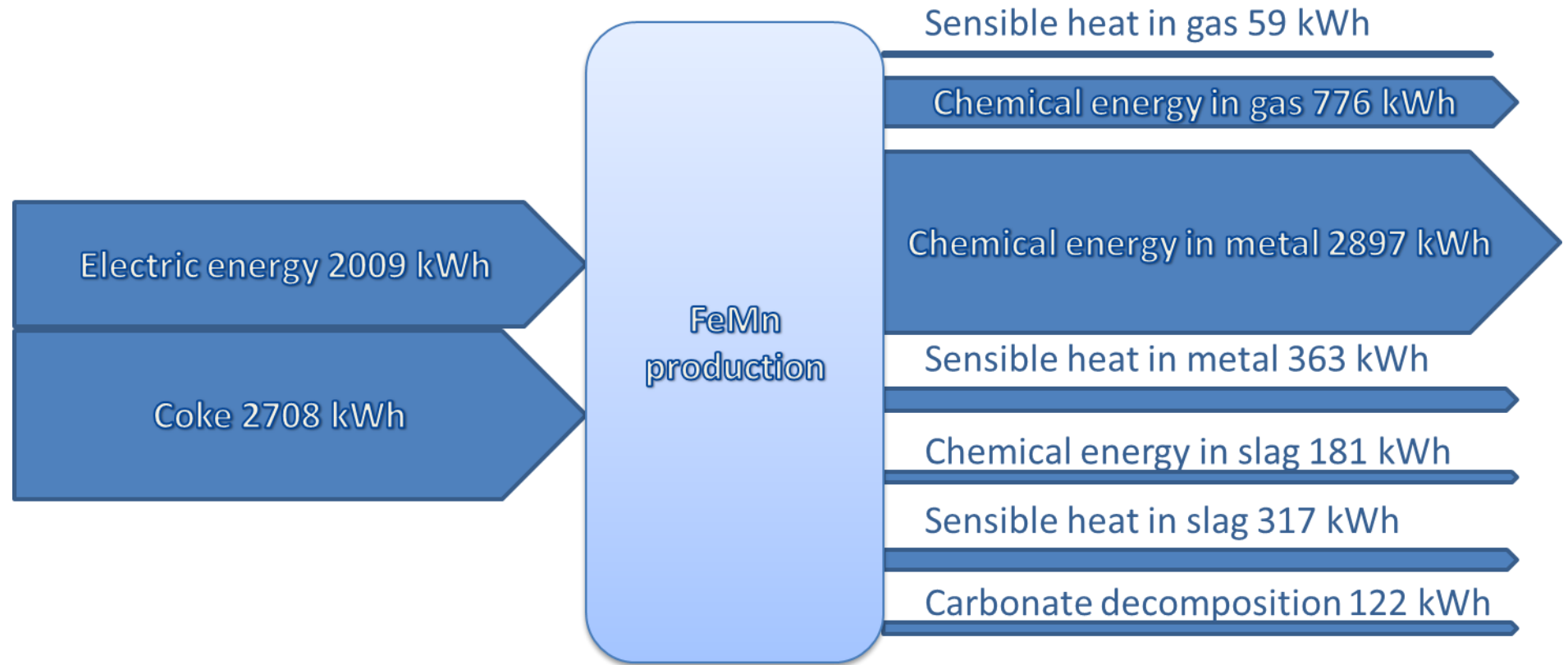




# WBS – cross sectoral and interdisciplinary

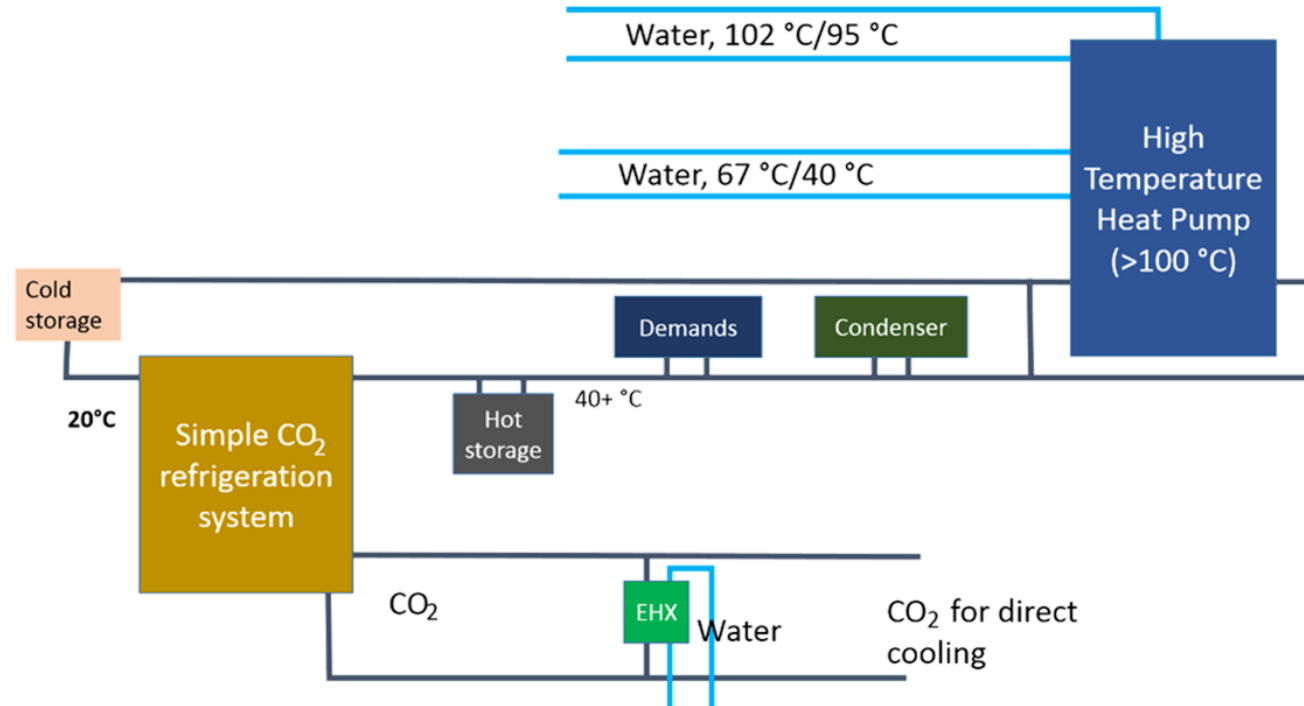


# Example Energy flow in Mn-alloy production



- Energy consumption vary with raw material properties and temperature and furnace operation
- Losses of metal will increase specific energy consumption

# Example Novel Dairy Energy System with HTHP



Eight different energy solutions for a new dairy are compared. The dairy will have heat and cold demands at three and two temperature levels respectively for building, storage and processes. The findings are based on hourly demand for an entire year.

## Example Novel Dairy Energy System with HTHP

35%

less need for district  
heating

48%

lower electricity  
demand

47%

less CO<sub>2</sub>-equivalents

The solutions included direct and indirect cooling and heating with CO<sub>2</sub> and the use of a high temperature heat pump (HTHP), either a propane/butane cascade or a hybrid heat pump.

Today's standard solution, cooling with CO<sub>2</sub> without using the surplus heat, and heating with electricity and district heating formed the foundation for comparison and potential for improvement.



## Centre Management Team

### Centre Manager

SINTEF



### Petter E. Røkke

Research Director

### Scientific Leader

NTNU



### Truls Gundersen

Professor

### Scientific Coordinator

SINTEF / NTNU



### Petter Nekså

Chief Research Scientist/Professor

### Centre Coordinator

SINTEF



### Line Rydså

Research Manager



Thank you all for listening!



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